

Card Edge Mount to Cable

.050"

9 thru 100 Contacts

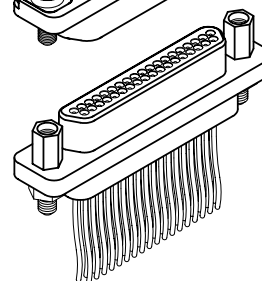
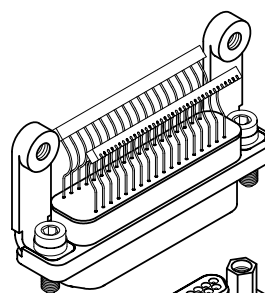
Rugged Card Edge Mount

MK

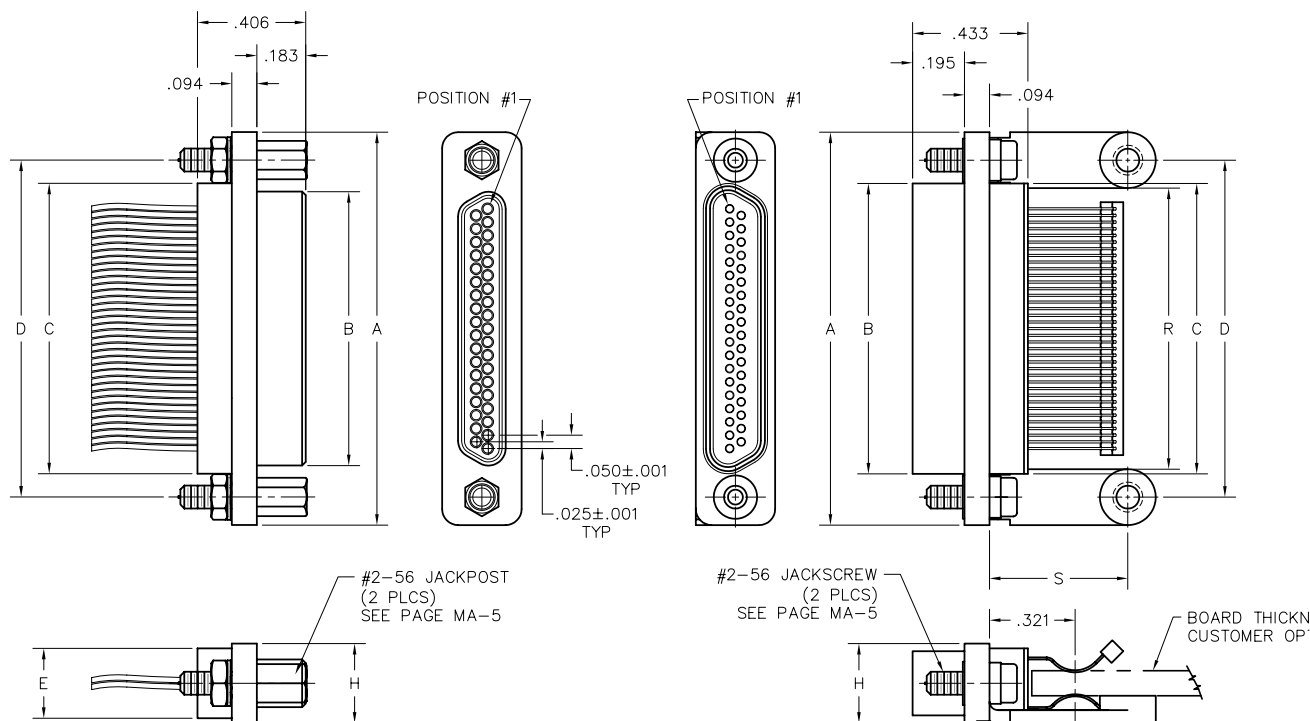
Rugged Metal

MM

MK-2G2-037-275-460S
(METAL)



MM-212-037-161-22WQ
(METAL)



PLUG

RECEPTACLE

SIZE	CONTACT ROWS	DIMENSIONS										
		A	B		C	D	E	H	HARDWARE	MOUNTING HOLES	R	S
		PLUG MAX	RCPT MAX			POTTING WELL MAX						
9	2	.775	.334	.400	.390	.565	.270	.298	#2-56 UNC THD (.092 DIA THRU)	#4-40 UNC THD	.355	.519
15		.925	.484	.550	.540	.715					.505	
21		1.075	.634	.700	.690	.865					.655	
25		1.175	.734	.800	.790	.965					.755	
31		1.325	.884	.950	.940	1.115					.905	
37		1.475	1.034	1.100	1.090	1.265					1.055	
51	3	1.425	.984	1.050	1.040	1.215	.310	.341	#4-40 UNC THD (.147 DIA THRU)		1.005	
69		1.725	1.284	1.350	1.340	1.515					1.309	
100	4	2.160	1.384	1.508	1.432	1.800	.360	.384			1.514	.540

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PLUG: MM-212-031-161-22WQ
RECEPTACLE: MK-2G2-031-275-460S-900
XX-XXX-XXX-XXX-XXXX-XXX

PLUG		RECEPTACLE	
SERIES			
MM .050" Rugged Metal I/O Connector (MM mates with MK, ML, MM, MN receptacles)		MK .050" Rugged Metal Card Edge Mount (MK mates with MK, ML, MM, MN plugs)	
BODY			
2 2-Row (Sizes 9 thru 37)	3 3-Row (Size 51 & 69)	2 2-Row (Sizes 9 thru 37)	3 3-Row (Size 51 & 69)
4 4-Row (Size 100)		4 4-Row (Size 100)	
BODY STYLE: 1 Plug, straight, with ears		BODY STYLE: G Receptacle, straight, card edge with mounting brackets	
BODY MATERIAL: 2 Polyphenylene Sulfide with electroless nickel shell 3 Polyphenylene Sulfide with electrodeposited cadmium shell <input checked="" type="checkbox"/> 4 Polyphenylene Sulfide with hard anodized black shell		BODY MATERIAL: 2 Polyphenylene Sulfide with electroless nickel shell 3 Polyphenylene Sulfide with electrodeposited cadmium shell <input checked="" type="checkbox"/> 4 Polyphenylene Sulfide with hard anodized black shell	
SIZE			
XXX 009, 015, 021, 025, 031, 037, 051, 069, 100		XXX 009, 015, 021, 025, 031, 037, 051, 069, 100	
CONTACTS			
TYPE CONTACTS/TERMINATIONS: 11 Pin, straight, solder cup 14 Pin, straight, .500" pigtails (.018 dia) 15 Pin, straight, 1.000" pigtails (.018 dia) 16 Pin, straight, crimped wire		TYPE CONTACTS/TERMINATIONS: 27 Socket, surface mount, .062-.094" pcb thickness (.010 dia) 28 Socket, surface mount, .109-.140" pcb thickness (.010 dia)	
PLATING OPTIONS: 1 50 μ" Au contacts (crimp wire) 3 50 μ" Au contacts: 10 μ" Au terminations (solder cup, pigtail) 5 50 μ" Au contacts; Sn/Pb alloy terminations (pigtail) <input checked="" type="checkbox"/> 7 50 μ" Au contacts; SAC305 terminations (pigtail)		PLATING OPTIONS: 5 50 μ" Au contacts; Sn/Pb alloy terminations <input checked="" type="checkbox"/> 8 50 μ" Au contacts; Sn plated terminations	
HARDWARE			
STYLE OF HARDWARE: 00 None 22 Two fixed jacknut assemblies (62*) 41 Two turning jackscrews, allen head, retaining ring (81*) 42 Two long turning jackscrews, allen head, retaining ring (82*) 43 Two turning jackscrews, slot head, retaining ring (83*) 44 Two long turning jackscrews, slot head, retaining ring (84*) 45 Two turning jackscrews, allen head, captivated** (85*)		STYLE OF HARDWARE: 32 Two fixed jacknut assemblies (72*) 46 Two turning jackscrews, allen head, captivated** (86*)	
POLARIZATION / WIRING: 00 None XX For wiring codes, see page MA-3 & MA-4		POLARIZATION / WIRING 0S Standard Body Polarization	
OPTIONS			
900 Interfacial sealing gasket			

* = Use number in parenthesis when ordering size 100.

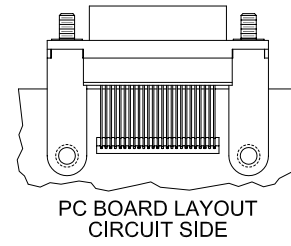
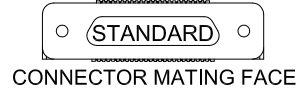
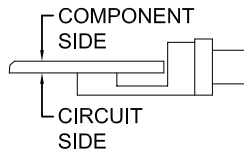
** = Captive hardware is factory installed and non-removable.

= Option not RoHS compliant

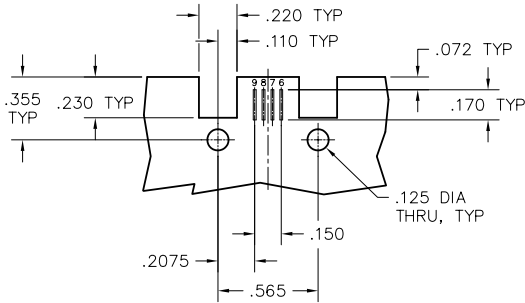
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Recommended PC Board Layout

Card Edge Mount
Standard Polarization



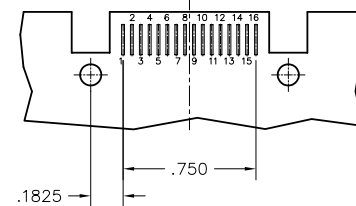
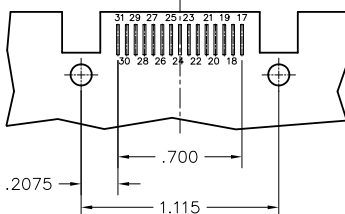
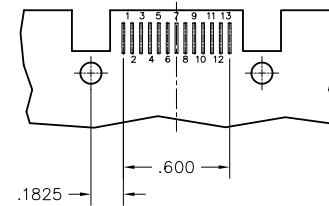
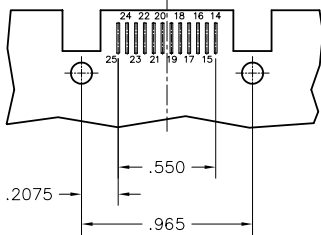
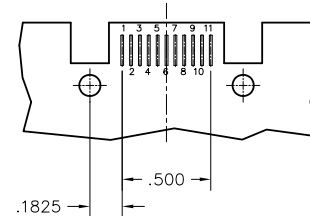
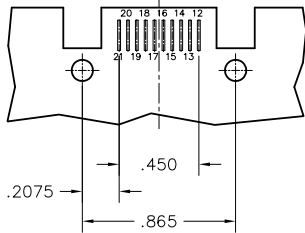
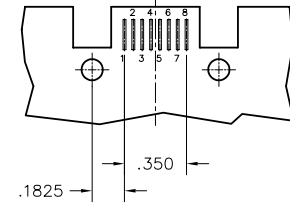
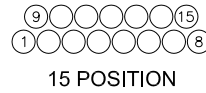
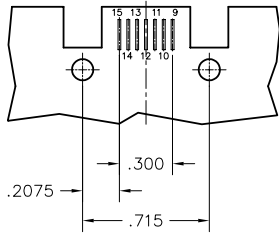
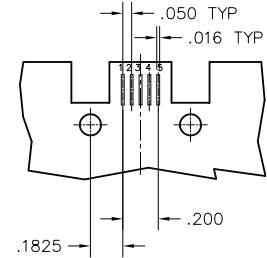
RECEPTACLE
PC BOARD LAYOUT
COMPONENT SIDE



CONNECTOR
MATING FACE



RECEPTACLE
PC BOARD LAYOUT
CIRCUIT SIDE



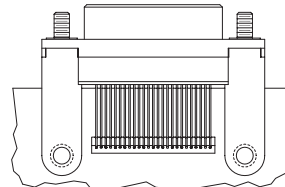
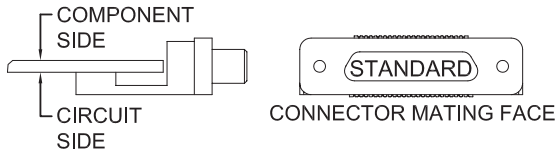
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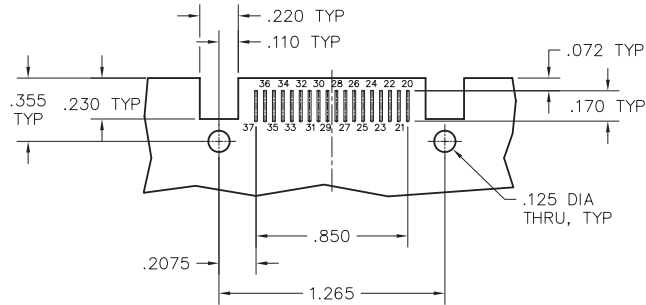
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Recommended PC Board Layout

Card Edge Mount
Standard Polarization

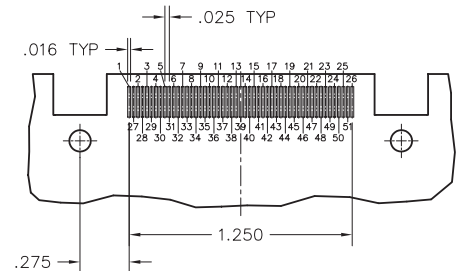
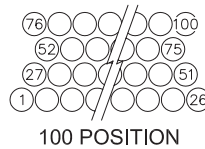
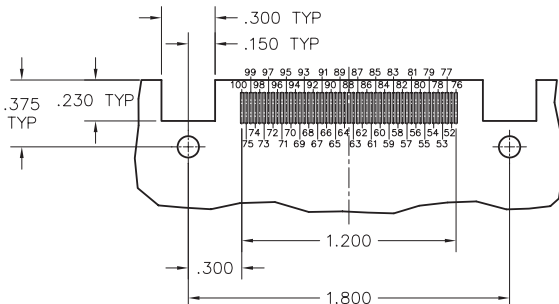
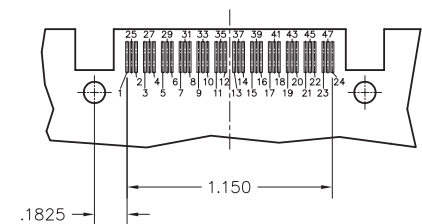
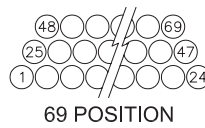
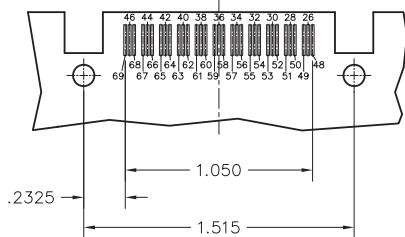
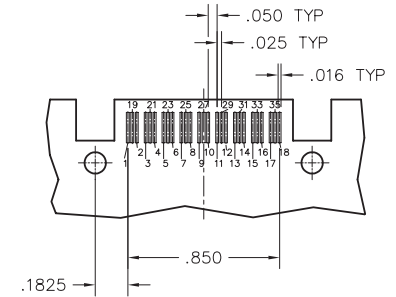
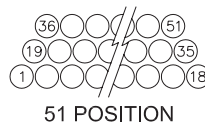
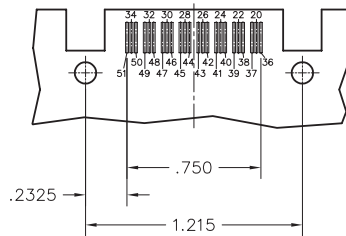
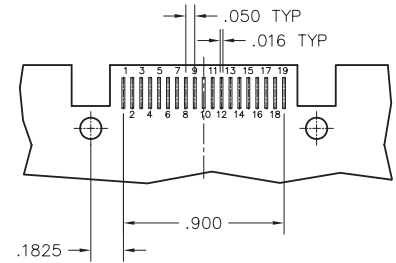
RECEPTACLE
PC BOARD LAYOUT
COMPONENT SIDE



CONNECTOR
MATING FACE



RECEPTACLE
PC BOARD LAYOUT
CIRCUIT SIDE



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Mating Matrix for AirBorn "M" Series Connectors

RECEPTACLES

P L U G S		MA (Strip)	MC (Circular)	MM (Hybrid)	MK (Metal) PC Board	ML (Plastic) PC Board	MM (Metal) I/O	MN (Plastic) I/O	MP (Plastic) I/O	MQ (Metal) I/O	MR (Plastic) PC Board	MS (Metal) PC Board
	MA (Strip)	XX										
	MC (Circular)		XX									
	MM (Hybrid)			XX								
	MK (Metal) PC Board				BB	BB	BI	BI				
	ML (Plastic) PC Board				BB	BB	BI	BI				
	MM (Metal) I/O				IB	IB	II	II				
	MN (Plastic) I/O				IB	IB	II	II				
	MP (Plastic) I/O								II	II	IB	IB
	MQ (Metal) I/O								II	II	IB	IB
	MR (Plastic) PC Board								BI	BI	BB	BB
	MS (Metal) PC Board								BI	BI	BB	BB

I/O Connectors

MM-MN-MP-MQ

PC Board Mounted Connectors

MK-ML-MR-MS

Inter-mateable Connectors

MK-ML-MM-MN
MP-MQ-MR-MS

KEY:

BB = PC Board Mounted Plug with PC Board Mounted Receptacle

BI = PC Board Mounted Plug with I/O Receptacle

IB = I/O Plug with PC Board Mounted Receptacle

II = I/O Plug with I/O Receptacle

For Military Configurations, See pages MIL-1 thru MIL-22

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Specifications

Materials and Finishes *

Contacts:	Pins: BeCu alloy strip per ASTM B194 Sockets: Brass per ASTM B121 / B121M or ASTM B16 / B16M or ASTM B453
Contact Finish:**	Gold plate per ASTM B488
Shells:	Aluminum Alloy 6061-T6 per SAE AMS-QQ-A-250/11 or 6061-T6511 per SAE AMS-QQ-A-200/8 or Stainless Steel 300 series per ASTM A484 / A484M and ASTM A582 / A582M Passivated per SAE AMS2700
Aluminum Shell Finishes:**	Electroless Nickel per SAE AMS2404 Electrodeposited Cadmium per SAE AMS-QQ-P-416 Black Anodized per MIL-A-8625 Gold per MIL-DTL-45204
Molded Insulators:	Glass filled polyphenylene sulfide per MIL-M-24519
Embedment:	Insulating compound per MIL-I-16923
Jackscrews, Jackposts and Nuts:	Corrosion resistant steel per ASTM A320 or ASTM A484 / A484M and ASTM A582 / A582M Passivated per SAE AMS2700
Clips and Washers:	Corrosion resistant steel per ASME 18.24 or NASM35333 Passivated per ASME 18.24 or NASM35333
Guide Pins	Corrosion resistant steel per ASTM A484 / A484M and ASTM A582 / A582M Passivated per SAE AMS2700
Latches	Beryllium copper in accordance with ASTM B194 Electroless Nickel plate per SAE AMS2404
Interfacial Seal Gaskets:	Fluorosilicone per SAE AMS-R-25988
Tolerances:**	Unless otherwise specified: Fractions = $\pm 1/64$ " Decimals = $\pm .010$ " Angles = $\pm 5^\circ$ Wire lengths: insulated/stranded = $+1.0"/-0.0$ " uninsulated/solid = $+0.2"/-0.0$ "

Note: AirBorn can manufacture special configurations for your exact specifications.

* = Reference the above listed specifications or an equivalent industry standard when applicable

** = When ordering to Mil Spec P/N, Mil Spec requirements apply

Performance

Reference MIL-DTL-83513

AirBorn "M" Series meets or exceeds MIL-DTL-83513 Performance Specifications

Contact Rating:	3-amperes maximum
Solderability:	Terminals (except crimp) tested in accordance with MIL-STD-202, Method 208
Wire Size:	Stranded #26 AWG or solid #25 AWG standard (consult factory for other sizes and types)
Test Voltage:	600 V, RMS, 60 Hz
Operating Temperature:	-55° C to +125° C
Insulation Resistance:	5,000 megohms minimum @ 500 VDC
Durability:	500 connector mating cycles
Vibration:	Tested in accordance with MIL-STD-1344, Method 2005, Condition IV, according to MIL-83513
Shock:	Tested in accordance with MIL-STD-1344, Method 2004, Condition E, according to MIL-83513
Salt Spray:	Mated connectors tested in accordance with MIL-STD-1344, Method 1001, Test Condition B
Humidity:	Mated connectors tested in accordance with MIL-STD-1344, Method 1002, Type II (except steps 7a and 7b)
Thermal Shock:	Tested to the temperature extremes of MIL-STD-1344, Method 1003, Test Condition A (except step 3, temperature shall be 125° C)
Contact Resistance:	0.065 volt maximum drop @ 2.5 amps (.026 ohms)
Contact Engaging Force:	6.0 ounce maximum, with .0221 diameter test sleeve per contact
Contact Separating Force:	0.5 ounce minimum, with .0230 diameter test sleeve per contact
Crimp Strength:	5 pound minimum tensile strength
Mating & Unmating Force:	10 ounces maximum per contact

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